

# Operating Instructions and Parts Manual JHS Series Hydraulic Stackers

Models JHS-1100 and JHS-2200



Model JHS-2200 shown

## WMH TOOL GROUP

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## WARRANTY AND SERVICE

WMH Tool Group, Inc., warrants every product it sells. If one of our tools needs service or repair, one of our Authorized Service Centers located throughout the United States can give you quick service. In most cases, any of these WMH Tool Group Authorized Service Centers can authorize warranty repair, assist you in obtaining parts, or perform routine maintenance and major repair on your JET<sub>®</sub> tools. For the name of an Authorized Service Center in your area call 1-800-274-6848.

## **MORE INFORMATION**

WMH Tool Group is consistently adding new products to the line. For complete, up-to-date product information, check with your local WMH Tool Group distributor, or visit jettools.com.

#### WARRANTY

JET products carry a limited warranty which varies in duration based upon the product (MW = Metalworking, WW = Woodworking).



## WHAT IS COVERED?

This warranty covers any defects in workmanship or materials subject to the exceptions stated below. Cutting tools, abrasives and other consumables are excluded from warranty coverage.

#### WHO IS COVERED?

This warranty covers only the initial purchaser of the product.

#### WHAT IS THE PERIOD OF COVERAGE?

The general JET warranty lasts for the time period specified in the product literature of each product.

#### WHAT IS NOT COVERED?

Five Year Warranties do not cover woodworking (WW) products used for commercial, industrial or educational purposes. Woodworking products with Five Year Warranties that are used for commercial, industrial or education purposes revert to a One Year Warranty. This warranty does not cover defects due directly or indirectly to misuse, abuse, negligence or accidents, normal wear-and-tear, improper repair or alterations, or lack of maintenance.

## **HOW TO GET SERVICE**

The product or part must be returned for examination, postage prepaid, to a location designated by us. For the name of the location nearest you, please call 1-800-274-6848.

You must provide proof of initial purchase date and an explanation of the complaint must accompany the merchandise. If our inspection discloses a defect, we will repair or replace the product, or refund the purchase price, at our option. We will return the repaired product or replacement at our expense unless it is determined by us that there is no defect, or that the defect resulted from causes not within the scope of our warranty in which case we will, at your direction, dispose of or return the product. In the event you choose to have the product returned, you will be responsible for the shipping and handling costs of the return.

## **HOW STATE LAW APPLIES**

This warranty gives you specific legal rights; you may also have other rights which vary from state to state.

## LIMITATIONS ON THIS WARRANTY

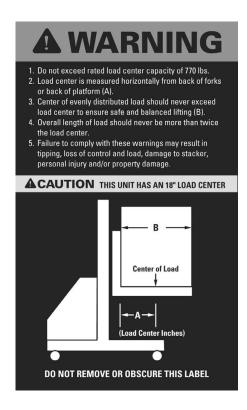
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- Read and understand all warnings and operating instructions before attempting to use the winch stacker.
- Do not exceed rated load or load center capacity. Excessive load can cause tipping or loss of control.
- Do not exceed load center capacity of stacker. Load center is measured horizontally from back of forks or platform. Overall length of load must never be more than twice the load center capacity.
- Do not allow anyone to sit or ride on fork, or enter area beneath forks.
- Center of evenly distributed load should never exceed load center to ensure safe and balanced lifting.
- Always keep fingers, hands and feet clear of forks and mast when lifting or lowering load.
- Always center, stabilize, and secure load before raising forks or moving the stacker.
- Do not allow more than half of load to extend beyond load center of stacker.
- Always keep load close to mast.
- Do not transport load in the raised position.
- Use on level, smooth, finished floors only.
- Do not use on uneven or sloping floors.
- Always allow load to descend in a controlled, cautious manner.
- Always use genuine factory replacement parts only.
- Failure to comply with all of these warnings may result in tipping, loss of control and load, damage to hydraulic stacker, personal injury and/or property damage.



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# **Specifications**

Model Number	JHS-1100	JHS-2200
Stock Number	140520	140521
Load Capacity (lbs)		
Pallet Capacity (L x W in)		
Load Center (in)	20	20
Maximum Lifting Height (in)	59	59
Minimum Fork Height (in)		
Turning Radius (degrees/in)	360 / 50	360 / 50
Handle Force Req'd at Capacity (lbs)	31	62
Handle Strokes to Reach Maximum		
Height (no load/max. load)	45 / 75	45 /75
Fork Dimensions (L x W x H in)	41-3/4 x 4-3/8 x 2-3/8	41-3/4 x 5-1/4 x 2-1/4
Overall Fork Width Min/Max (in)	11 / 27-1/2	11 / 27-1/2
Outrigger Size (W x H in)		
Outrigger Inside Width Min/Max (in)		
Outrigger Outside Width Min/Max (in)	38-7/8 / 55-5/8	
Load Wheel Size (OD x W in)	5 x 3-1/4 Nylon	5 x 3-1/4 Nylon
Caster Size (OD x W in)		
Overall Dimensions (L x W x H in)	62 x 38-7/8 x 78	62 x 42 x 78
Net Weight (lbs)	396	548
Shipping Weight (lbs)	416	568

The above specifications were current at the time this manual was published, but because of our policy of continuous improvement, WMH Tool Group reserves the right to change specifications at any time and without prior notice, without incurring obligations.

## Introduction

Congratulations on your purchase of a JET Hydraulic Stacker.

Your hydraulic stacker is designed to prevent lifting injuries by providing a stable, mobile lifting device for moderate to heavy loads. It is ideal for use in confined areas or narrow aisles.

Your hydraulic stacker is simple and easy to operate with your choice of a hydraulic operated foot pedal or pallet truck style handle for additional leverage. Durable smooth rolling nylon load wheels and large diameter swivel casters make the hydraulic stacker easy to maneuver. Caster brakes are standard to prevent movement. It features a hydraulic pump with automatic overload protection, heavy-duty welded steel frame, durable powder coat finish, and with regular maintenance will provide years of dependable service.

An optional steel platform is available to convert your hydraulic stacker to a mobile work station.

## **Stacker Safety Precautions**

- 1. Read and understand manual completely before operation.
- Do not exceed rated load center or weight capacity. Load center is measured horizontally from the back of forks.
- 3. To ensure safe and balanced lifting, center of balanced load should not be positioned past the load center.
- Never allow anyone to sit or ride on fork, or to remain beneath fork.
- 5. Always center, balance and secure load before raising or moving stacker.
- 6. Do not transport loads in the raised position.
- 7. Use only on smooth finished floors; do not use on sloping floors.
- 8. Always keep hands and feet clear of fork when lifting or lowering load.
- 9. Pull pump release lever slowly to allow load to descend in a controlled manner.
- 10. Failure to comply with the above warnings may result in tipping, loss of control, personal injury and/or property damage.

## **Assembly & Adjustment**

- 1. Remove all packing material from the stacker.
- To assemble forks, unscrew socket head flat screw (#4 page 7, for JHS-1100; #5 page 10 for JHS-2200). Tap fork shaft out (#5 for JHS-1100; #6 for JHS-2200). Forks to be assembled must come from the same crate as the mast.
- Align holes in forks (#1) with holes in carriage (#3 for JHS-1100; #4 for JHS-2200) and tap fork shaft through carriage and fork holes.
- 4. Be sure assembled forks are even and parallel. Reinstall socket head flat screw in carriage to hold fork shaft in place.
- 5. To assemble outrigger legs, check to be sure legs to be assembled come from the same crate as the mast.
- 6. Insert outrigger legs (#29 & #31 for JHS-1100; #24A and #24B for JHS-2200) into tube openings in bottom of mast (#25 for

- JHS-1100; #18 for JHS-2200). Align holes in legs with holes in mast to enable legs to be equal distance from mast. Legs should slide into tube openings easily without force.
- Fasten legs with four hex cap screws, four lock washers and four flat washers (#26 thru 28 for JHS-1100; #25 thru 27 for JHS-2200). Tighten hex nuts firmly.

AWARNING Do not exceed rated load and load center capacities. Excessive load can cause tipping or loss of control. Use on finished, smooth and level floors only; do not use on slopes.

## **Operation**

- Insert both forks evenly and completely under the load. Load must be distributed equally on both forks and centered toward the mast. Do not allow more than half the load to extend beyond load center. Do not lift load with fork tips only and do not lift unstable or loose load.
- Press the foot pedal or push the pump handle downwards to raise the forks by one stroke. Continue to pump the pedal, or handle, until desired height is reached. Do not exceed maximum lifting height.
- To lower the forks, pull the pump release lever on the handle slowly to allow the load to lower in a cautious and controlled manner.
- To move stacker with load, lower forks carefully. Use both hands with a firm grip to push and steer the stacker on level, smooth finished floors only. Keep all people clear from stacker while lifting, lowering and moving load.

**CAUTION**: When not in use, do not allow heavy loads to remain on the forks for an extended period of time. Always lower forks when not in use.

For optimum performance, the drive chain (#35 on model JHS-1100, #37 on model JHS-2200) should be lubricated with chain oil regularly.

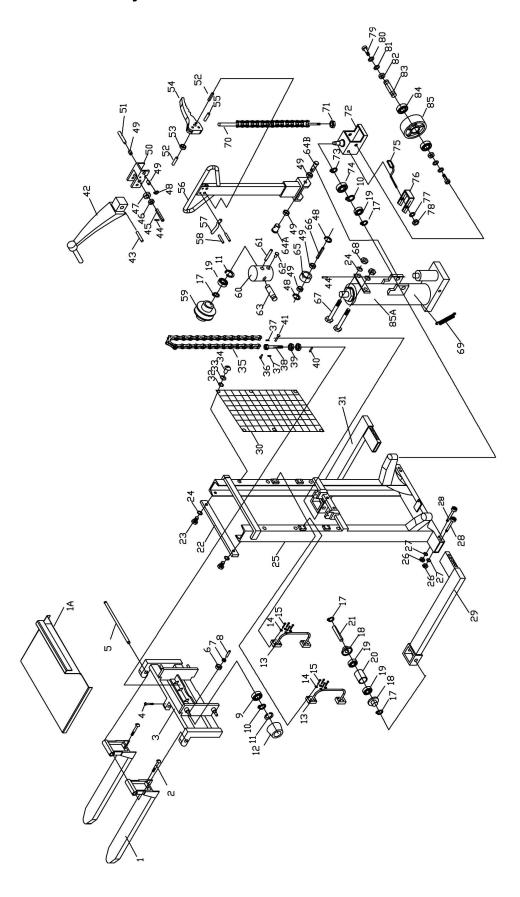
# **Troubleshooting**

Trouble	Probable Cause	Remedy	
Fork will not lift to maximum height.	Hydraulic oil level is low.	Fill with hydraulic oil.	
	Oil level is low, or oil is too viscous.	Fill with oil, or change oil.	
	Oil has impurities.	Change oil.	
Forks will not rise.	Hex nut (#71 on JHS-1100, #62 on JHS-2200) is too high, keeping the pumping valve open.	Adjust hex nut properly.	
	Air in hydraulic pump.	Release air from the system by pulling pump release handle, then pumping handle up and down several times.	
	The lifting piston is deformed, resulting from overloading.	Replace the piston.	
Forks can not be lowered.	The fork was kept in high position for extended time resulting in rusting and jamming of the exposed piston rod.	Keep fork in lowest position when not in use. Keep piston well lubricated.	
	Adjustment nut (#71 on JHS-1100, #62 on JHS-2200) not in correct position.	Adjust nut properly.	
	Fork frame and roller sprocket are jammed.	Correct jam; replace bearing if necessary.	
Hydraulic fluid leak.	Sealing parts worn or damaged.	Replace parts.	
riyuradiic iidid leak.	Some parts cracked or worn.	Replace parts.	
	Release valve unable to close properly due to impurities in hydraulic oil.	Replace with new oil.	
	Hydraulic system cracked or bored.	Inspect and replace the waste parts.	
The forks descend without the release valve working.	Air in the oil.	Release air from oil by pulling pump release handle, then pumping handle up and down several times.	
	Seal parts worn or damaged in hydraulic pump.	Replace worn or damaged parts.	
	Adjustment nut (#71 on JHS-1100, #62 on JHS-2200) is not in correct position.	Adjust nut properly.	

# **Replacement Parts**

Replacement parts are listed on the following pages. To order parts or reach our service department, call 1-800-274-6848 between 7:30 a.m. and 6:00 p.m. (CST), Monday through Friday. Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately.

# JHS-1100 Mast Assembly

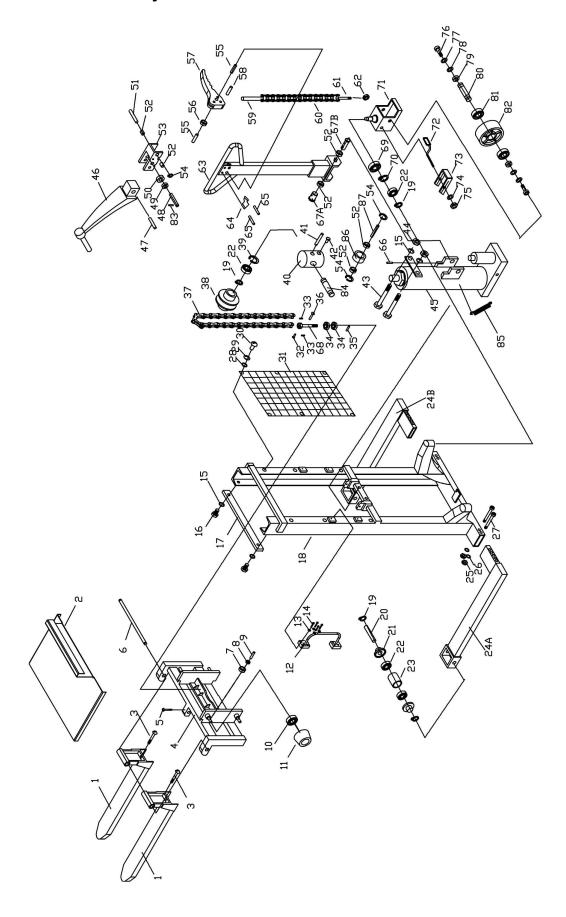


# Parts List: JHS-1100 Mast Assembly

Index No.	Part No.	Description	Size	Qty
1		Fork		2
1A		Optional Steel Platform		
		Adjusting Screw		
		Mounting Plate		
4	. JHS1100-4	Dog Point Socket Set Screw	M6 x 25	1
		Fork Shaft		
		Guide Roller		
		Bushing		
8		Guide Roller Axle		
9	. BB-6005ZZ	Ball Bearing	6005ZZ	4
10	.JHS1100-10	Snap Ring	Ø <b>25</b>	6
11	.JHS1100-11	Snap Ring	Ø <b>47</b>	6
		Rolling Axle Cover		
		Rubber Grip Handle		
		Lock Washer		
		Socket Head Cap Screw		
		Snap Ring		
		Dust Cap		
		Ball Bearing		
		Front Wheel		
		Front Wheel Axle		
		Bar		
		Socket Head Cap Screw		
		Lock Washer		
25		Mast		
		Hex Nut		
		Lock Washer		
		Hex Cap Screw		
		Steel Fence		
31		Right Outrigger Leg		
•		Right Outrigger Leg		
		Lock Washer		
		Phillips Pan Head Machine Screw		
35				
36		Link Pin		
37	.JHS1100-37	Split Pin	2 x 16	4
		Link Pin		
		Hex Nut		
		Split Pin		
		Link Pin		
		Foot Pedal		
43	. JHS1100-43	Spring Pin	Ø 8 x 30	2
44	. JHS1100-44	Spring Pin	Ø 3 x 30	2
		Roller Pin		
		Bushing		
		Roller		
		Snap Ring		
		Bushing		
		Foot Lever		
		Roller Axle		
		Spring Pin		
		Roller		
		Lever		
		Spring Pin		
56	.JHS1100-56	Handle		1

57JHS1100-57	Blocking Spring		1
58JHS1100-58	Spring Pin	Ø 4 x 30	2
59JHS1100-59	Chain Wheel		2
	Chain Wheel Bracket		
61JHS1100-61	Spring Pin	Ø 8 x 50	1
62TS-1503051	Socket Head Cap Screw	.M6 x 20	1
	Shaft		
	Large Handle Pin		
	Small Handle Pin		
	Roller		
	Shaft		
	Hex Cap Screw		
	Hex Nut		
	Spring		
70JHS1100-70	Release Rod		1
	Chain		
71JHS1100-71	V-Nut	M6	1
	Wheel Cover		
	Snap Ring		
	Ball Bearing		
	Foot Brake		
	.Stop Lug		
	Flat Washer		
	V-Nut		
	Hex Head Bolt		
	Lock Washer		
	Flat Washer		
82JHS1100-82	Dust Cap		4
	Wheel Axle		
84 BB-6205ZZ	Ball Bearing	6205ZZ	4
	Wheel		
85A JHS1100-85A	Hydraulic Pump Assembly		1
	JÉT Logo Label		
	ID & Warning Label		
	Fork Warning Label		
	Load Center Warning Label		

# JHS-2200 Mast Assembly

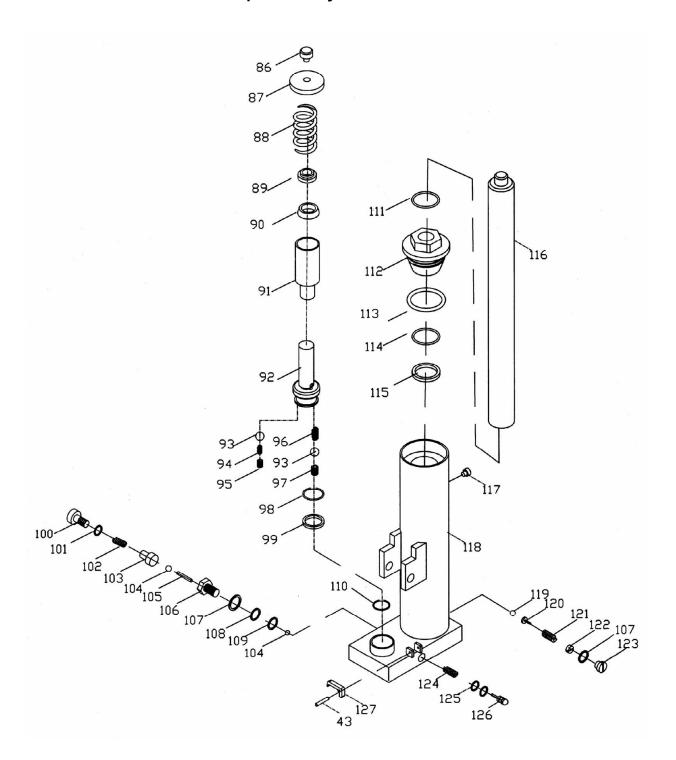


# Parts List: JHS-2200 Mast Assembly

Index No.		Description	Size	Qty
		Fork		
		Optional Steel Platform		
		Adjusting Screw		
		Mounting Plate		
		Dog Point Socket Set Screw		
		Fork Shaft		
		Guide Roller		
		Bushing		
		Guide Roller Axle		
		Rolling Axle Cover		
		Rubber Grip Handle		
		Lock Washer		
		Socket Head Cap Screw		
		Lock Washer		
		Socket Head Cap Screw		
		.Bar		
		.Mast		
19	.JHS1100-17	Snap Ring	Ø <b>20</b>	8
		Front Wheel Axle		
		Dust Cap		
		Ball Bearing		
		Front Wheel		
24A	.JHS2200-24A	Left Outrigger Leg		1
		Right Outrigger Leg		
		Hex Nut		
		Lock Washer		
		Hex Head Bolt		
		Flat Washer		
		Lock Washer		
		Phillips Pan Head Machine Screw		
		Steel Fence		
		Split Pin		
		Hex Nut		
		Split Pin		2
		Link Pin		2
		Chain		
		Chain Wheel		
		Snap Ring		
		Chain Wheel Bracket		
		Spring Pin		
		Socket Head Cap Screw		
		Hex Cap Screw .Hex Nut		
		Hydraulic Pump Assembly		
		Foot Pedal		
		Spring Pin		
		Roller Pin		
		Bushing		
		Roller		
		Roller Axle		
		Bushing		
		Foot Lever		
		Snap Ring		
		•		
ວວ	.J⊓S1100-5∠	Spring Pin	4 X ZZ	∠

56JHS1100-53	Roller		1
57JHS1100-54	Lever		1
58JHS1100-55	Spring Pin	Ø 6 x 32	1
	Release Rod		
60JHS1100-70A	Chain	05B-1 x 15	1
	Anchor Bolt		
62JHS1100-71	V-Nut	M6	1
63JHS1100-56	Handle		1
64JHS1100-57	Blocking Spring		1
65JHS1100-58	Spring Pin	Ø 4 x 30	2
	Spring Pin		
	Large Handle Pin		
	Small Handle Pin		
68JHS1100-38	Link Pin		2
69BB-7205AC	Ball Bearing	7205AC	2
	Snap Ring		
	Wheel Cover		
	Foot Brake		
73JHS1100-76	Stop Lug		2
74TS-1550061	Flat Washer	M8	2
75JHS1100-78	V-Nut	M8	2
76JHS1100-79	Hex Head Bolt	M10 x 25	4
	Lock Washer		
78TS-1550071	Flat Washer	M10	4
	Dust Cap		
	Wheel Axle		
	Ball Bearing		
	Wheel		
83JHS1100-44	Spring Pin	Ø 3 x 30	2
	Shaft		
	Spring		
	Roller		
	Shaft		
	JET Logo Label		
	ID/Warning Label		
	Fork Warning Label		
JWS-LCW	Load Center Warning Label		1

# JHS-1100 and JHS-2200 Pump Assembly



# Parts List: JHS-1100 and JHS-2200 Pump Assembly

Index No.	Part No.	Description	Size	Qty
	.JHS1100-85A	Hydraulic Pump Assembly (includes the follow	ring)	
		Spring Pin		
		Bolt		
		Spring Cap		
		Spring		
		Dust Seal *		
		U-Ring *		
		Pump		
		Plunger Piston		
93	. SB-4MM	Steel Ball	Ø 4	2
94	.JHS1100-94	Spring		1
95	.JHS1100-95	Adjusting Screw		1
96	.JHS1100-96	Spring		1
97	.JHS1100-97	Adjusting Screw		1
		Back-Up Ring *		
99	.JHS1100-99	U-Ring *	18 x 25 x 5	1
100	.JHS1100-100	Release Plug		1
-		Washer		
102	.JHS1100-102	Spring		1
103	.JHS1100-103	Spring Base		1
104	. SB-6MM	Steel Ball	Ø 6	2
105	.JHS1100-105	Pin	3 x 13.8	1
106	.JHS1100-106	Release Plug		1
		O-Ring *		
108	.JHS1100-108	Back-Up Ring *		1
109	.JHS1100-109	Washer		1
110	.JHS1100-110	Washer		1
111	.JHS1100-111	Dust Seal	32 x 40 x 5.5	1
112	.JHS1100-112	Cover		1
		O-Ring *		
		O-Ring *		
115	.JHS1100-115	U-Ring *	32 x 40 x 5.5	1
		Ram Piston		
117	.JHS1100-117	Oil Plug		1
118	.JHS1100-118	Pump Body		1
119	. SB-6.5MM	Steel Ball	Ø 6.5	1
120	.JHS1100-120	Spring Base		1
		Spring		
122	.JHS1100-122	Adjusting Screw		1
123	.JHS1100-123	Relief Plug		1
	.JHS1100-124			
		O-Ring *		
		Nozzle		
		Cam		
	.JHS1100-RK	Pump Repair Kit (includes parts marked with *	)	1



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